

The correlation matrix compares the new requirements of ISO 9001:2015 to the requirements of ISO 9001:2008, and provides a summary of the changes.

Correlation Matrix & Change Summary

ISO 9001:2015 & ISO 9001:2008

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Introduction

This document provides a matrix that correlates the requirements of ISO 9001:2015 to the new requirements of ISO 9001:2008 and should be used to determine where the new and amended clauses are located. Many of the requirements from ISO 9001:2008 are present with ISO 9001:2015.

Correlation Matrix

ISO 9001:2015 to ISO 9001:2008

ISO 9001:2015		ISO 9001:2008		Summary of Changes
4.0	Context Of The Organization	1.0	Scope	Title only
4.1	Understanding The Organization And Its Context	1.1	General	This new requirement requires an organisation to demonstrate that it understands all internal and external influences that may affect its strategic direction and market position and what effect any changes may have on its future.
4.2	Understanding The Needs And Expectations Of Interested Parties	1.1	General	This is a new requirement which requires the organisation to determine the boundaries and applicability of the QMS. It also makes reference to 4.1. There is now a requirement to state the scope in terms of the 'goods and services' delivered and the sites of the organisation to be included. There is a requirement to document and justify any exclusion from the standard; exclusion must be limited to Clauses 7.1.4 to 8.0.
4.3	Determining The Scope Of The Quality Management System	1.2	Application	This requirement is comparable to ISO 9001:2008 Clause 4 - Quality Management System and Clause 4.1 – General Requirements. Organizations should review their process-based management system to ensure that it captures elements from 4.1 and 4.2.
		4.2.2	Quality Manual	
4.4	Quality Management System And Its Processes	4.0	Quality Management System	Process approach – now a stated requirement but the content is largely the same as previous clause 4.1 apart from a requirement to determine the risks to conformity if processes are ineffective.
		4.1	General Requirements	