

Common Requirements

The integrated EHQMS shares common requirements that are stipulated by the international standards ISO 9001:2015, ISO 14001:2015 and OHSAS 18001:2007. The table below cross refers these common requirements to the section headings found in the EHQMS manual:

Environmental, Health & Safety and Quality Management System		ISO/OHSAS Standard Clause Ref.		
Section No.	Manual Heading	BS EN ISO 9001:2015	BS EN ISO 14001:2015	OHSAS 18001:2007
4.0	About our Organization	4.0	4.0	4.0
4.1	Organizational Context	4.1	4.1	4.1
4.2	Relevant Interested Parties	4.2	4.2	4.3.2
4.3.1	EHQMS Scope	4.3	4.3	4.1
4.3.2	EHQMS Processes	4.4	4.4	4.1
4.3.4	Documented Information	7.5	7.5	4.4.4
4.3.4.1	Management System Documents	7.5.1	7.5.1	4.4.4
4.3.4.2	Creating and Updating	7.5.2	7.5.2	4.4.4
4.3.4.3	Controlling Documented Information	7.5.3	7.5.3	4.4.5 & 4.5.4
5.0	Leadership & Governance	5.0	5.0	4.4.1
5.1	Leadership and Commitment	5.1	5.1	4.4.1
5.1.1	EHQMS Management	5.1.1	5.1	4.4.1
5.1.2	Customer Focus	5.1.2	N/a	N/a
5.1.3	EHQMS Policy	5.2	5.2	4.2
5.1.3.1	Establishing & Communicating	5.2.1	5.2	4.2
5.1.3.2	Policy Statement	5.2.2	5.2	4.2
5.2	Roles, Responsibilities and Authorities	5.3	5.3	4.4.1
5.3	Communication	7.4	7.4.1	4.4.3
5.3.1	Internal Communication	7.4	7.4.2	4.4.3.2
5.3.2	External Communication	7.4	7.4.3	4.4.3.1
6.0	EHQMS Planning	6.0	6.0	4.3
6.1	General	6.1	6.1	4.3.1
6.1.1	Risk & Opportunities	6.1.1	6.1.1	4.3.1
6.1.2	Environmental Aspects	6.1.2	6.1.2	N/a
6.1.3	Compliance Obligations	6.1.3	6.1.3	4.3.2
6.1.4	Occupational Hazards	N/a	N/a	4.3.1
6.2	EHQMS Objectives	6.2	6.2.1	4.3.3
6.3	EHQMS Objectives & Plans to Achieve Them	6.2	6.1.4 & 6.2.2	4.3.3
6.4	Planning for Change	6.3	N/a	N/a
7	Support	7.0	7.0	4.4
7.1	Resources	7.1	7.1	4.4.1
7.1.1	General	7.1.1	7.1	4.4.1
7.1.2	People	7.1.2	7.1	4.4.2
7.1.2.1	Competence	7.2	7.2	4.4.2
7.1.2.2	Awareness	7.3	7.3	4.4.2
7.1.3	Infrastructure	7.1.3	N/a	N/a
7.1.4	Operational Environment	7.1.4	N/a	N/a
7.1.5	Monitoring and Measuring Tools	7.1.5	N/a	N/a

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7.1.6	Organizational Knowledge	7.1.6	N/a	N/a
8.0	Product & Service Development	8.0	8.0	4.4.6
8.1	Operational Planning & Control	8.1	8.1	4.4.6
8.2	Determining Requirements for Products	8.2	8.1	4.4.6
8.2.1	Customer Communication	8.2.1	8.1	4.4.6
8.2.2	Determining Requirements	8.2.2	8.1	4.4.6
8.2.3	Review of Requirements	8.2.3	8.1	4.4.6
8.2.4	Changes in Requirements	8.2.4	8.1	4.4.6
8.3	Design & Development	8.3	8.1	4.4.6
8.3.1	General	8.3.1	8.1	4.4.6
8.3.2	Planning	8.3.2	8.1	4.4.6
8.3.3	Inputs	8.3.3	8.1	4.4.6
8.3.4	Controls	8.3.4	8.1	4.4.6
8.3.5	Outputs	8.3.5	8.1	4.4.6
8.3.6	Changes	8.3.6	8.1	4.4.6
8.4	Control of Suppliers & External Processes	8.4	8.1	4.4.6
8.4.1	General	8.4.1	8.1	4.4.6
8.4.2	Purchasing Controls	8.4.2	8.1	4.4.6
8.4.3	Purchasing Information	8.4.3	8.1	4.4.6
8.5	Production & Service Provision	8.5	8.1	4.4.6
8.5.1	Control of Production & Service Provision	8.5.1	8.1	4.4.6
8.5.2	Identification & Traceability	8.5.2	8.1	4.4.6
8.5.3	3 rd Party Property	8.5.3	8.1	4.4.6
8.5.4	Preservation	8.5.4	8.1	4.4.6
8.5.5	Post-Delivery Activities	8.5.5	8.1	4.4.6
8.5.6	Control of Changes	8.5.6	8.1	4.4.6
8.6	Release of Products and Services	8.6	8.1	4.4.6
8.7	Control of Non-conforming Outputs	8.7 & 10.2	10.2	4.5.3.2
8.8	Control of Emergency Situations	N/a	8.2	4.4.7
8.9	Accident & Incident Investigation	N/a	N/a	4.5.3.1
9.0	Performance Evaluation	9.0	9.0	4.5
9.1	Monitoring, Measurement, Analysis & Evaluation	9.1	9.1	4.5.1
9.1.1	General	9.1.1	9.1.1	4.5.1
9.1.2	Customer Satisfaction	9.1.2	N/a	N/a
9.1.3	Analysis and Evaluation	9.1.3	N/a	N/a
9.1.4	Evaluation of Compliance	N/a	9.1.2	4.5.2
9.2	Internal Audit	9.2	9.2.2	4.5.5
9.3	Management Review	9.3	9.3	4.6
9.3.1	General	9.3.1	9.3	4.6
9.3.2	Inputs	9.3.2	9.3	4.6
9.3.3	Outputs	9.3.3	9.3	4.6
10.0	Improvement	10.0	10.0	4.6
10.1	General	10.1	10.1	4.6
10.2	Non-Conformity & Corrective Action	10.2	10.2	4.5.3

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10.3	Continual Improvement	10.3	10.3	4.6